



# 2023 PINOT NOIR SANGIACOMO VINEYARD SONOMA COAST



**THE VINEYARD** This vineyard is situated on Roberts Road at the western base of Sonoma Mountain. We source fruit from five distinct blocks. The core clone 115 block was originally planted in 1998 on 101 - 14 rootstock in an old creek bed, and forms the base of this wine each vintage. Portions of Swan and Mt. Eden clones are blended in to add complexity and structural nuances. Climate is key to this vineyard's ability to produce noteworthy Pinot Noir. Cool ocean breezes and Petaluma Gap fog keep the heat in check and allow for long hang time while retaining natural acidity.

**WINEMAKER NOTES** In 2023, plentiful winter rains took Sonoma out of a drought. A cool summer allowed the vines to ripen at an even pace and the weather stayed moderate during the growing season with periodic light rains. Harvesting started three weeks later than normal and Pinot Noir yields were above average. The cooler weather resulted in fresh natural acidity and firmer tannins, both good for cellaring. Grape phenolics ripened at lower sugar levels and the resulting 2023 Pinot Noirs are more "Burgundian" in nature. 2023 was our 20th vintage producing a Pinot Noir from this vineyard, our coolest site in a cool vintage. We didn't start picking the grapes until October. Long hang times and lower brix resulted in a balanced wine with depth and intensity built on clones 115 and Mt Eden with a touch of Swan blended in.

#### FERMENTATION & BOTTLING

100% destemmed Pinot Noir  
Open-top fermentation  
Native yeast  
50% new French oak  
Bottled unfiltered and unfiltered  
Bottled August 2024

#### FINISHED WINE DETAILS

Alcohol: 14.5%  
pH: 3.62  
TA: 5.8 g/L  
Release date: January 2025  
Retail price: \$65  
1275 cases produced  
AVA: Sonoma Coast

#### TASTING SALON

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**ABOUT THE WINERY** Based in the town of Sonoma, Sojourn Cellars is a highly acclaimed winery specializing in the production of artisan Pinot Noir, Chardonnay, and Cabernet Sauvignon wines. We source fruit from celebrated vineyards in both Sonoma and Napa Counties, and we help direct farming operations to assure that our grapes are produced using world-class growing techniques. We have consistently produced high-quality wines with a hands-off natural winemaking style that showcases the character and personality of individual vineyards.

**Erich Bradley**  
*Director of Winemaking*

**Randy Bennett**  
*Winemaker*

**Rob Sanford**  
*Assistant Winemaker*